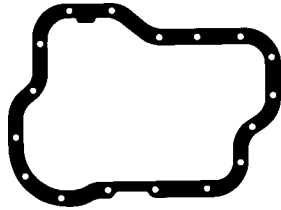
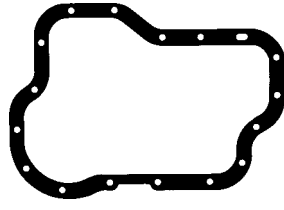


# FORD - G4EAT 4 SPEED

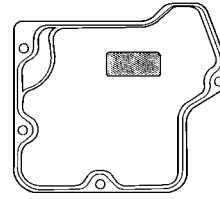
# MAZDA - G4A-EL/HL, GF4A-EL - FWD



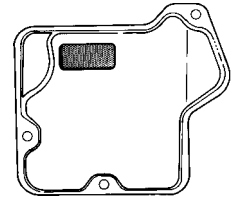
17 Bolt Pan  
w/Turbo



17 Bolt Pan  
w/o Turbo



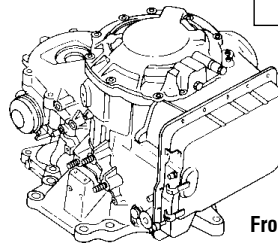
4 Bolt Filter - Metal  
74800



3 Bolt Filter - Metal  
74800A (1" Thick) G4A-EL  
74800B (1-1/2" Thick) G4A-HL

<b>MAZDA — G4A-EL/HL, GF4A-EL</b>	
626	87-Up
MX6, 323	87-Up
Millenia	95-Up
<b>FORD — G4EAT</b>	
Probe, Probe GT	89-Up
Capri	91-Up
<b>IMPORTANT NOTES:</b>	
G4A-EL is electronic (computer) controlled	
G4A-HL is hydraulic controlled	
G4A-EL (Mazda/Ford, 87-92) - 4 Solenoid	
GF4A-EL (Mazda/Ford, 93-Up) - 7 Solenoid	

Caution should be exercised in selection of filter. See additional data in Filter section.



Front Wheel Drive



3 Bolt Filter  
Plastic/Metal  
w/Tube  
74800C (2-3/4" Thick) GF4A-EL  
74800F (1" Thick)  
74800G (1-1/2" Thick) G4A-HL

## REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
Kits - G4A-EL (4 Solenoid)	1	87	<b>K7400-R</b>	<b>K7400</b>	<b>K7400-LS</b>	<b>K74900D</b>	<b>K74900D-1</b>
Kits - All (1)(2) (4 Solenoid)	1	88-92	<b>K7400A-R</b>	<b>K7400A</b>	<b>K7400A-LS</b>	<b>K74900D</b>	<b>K74900D-1</b>
Kits - GF4A-EL (7 Solenoid)	1	93-Up	<b>K7400B-R</b>	<b>K7400B</b>	<b>K7400B-LS</b>	<b>K74900B</b>	<b>K74900B-1</b>
Subpak - Hydraulic - G4A-HL (2)	1	88-Up					<b>K74900-4</b>
Subpak - Valve Body	1	86-89					<b>K74900A-4</b>
Subpak - Valve Body	1	90-92					<b>K74900B-4</b>
Subpak - Valve Body	1	93-Up					<b>K74900C-4</b>
Subpak - Accumulator Piston - O-Rings for Aluminum Piston	1	87-89					<b>K74900-3</b>
Subpak - Accumulator Piston - D-Rings for Plastic Piston	1	90-Up					<b>K74900A-3</b>
External Leak Seal Kit	1	88-Up					<b>SK74900-2</b>

(1) If servicing Mazda/Ford w/turbo, purchase 3-4 clutch steel (.090), part no. 74101A, separately.

(2) To service 88-89 Mazda 323 & 91-Up Ford Capri w/hydraulic controlled shifting (G4A-HL), must purchase K74900-4. Also purchase desired Rebuilder Kits.

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>VALVE BODY KITS</b>					
<b>TRANSGO®</b>					
N.I.	Shift Kit® - 4 Solenoid Design - Corrects Reverse/3rd Clutch Failure .....	1	87-92	<b>K74908</b>	SK® G4A
N.I.	Shift Kit® - 7 Solenoid Design .....	1	93-Up	<b>K74908B</b>	SKGF4A-EL
<b>MISCELLANEOUS GASKETS &amp; SEALS/PAN GASKETS</b>					
1F	Gasket - Oil Pan - Fibre				
	- Larger O.D. - w/Turbo (F02Z-7A191A) .....	1	88-Up	<b>13905F</b>	FU32-21-512
	- 1st/2nd Design Combo - w/o Turbo (E92Z-7A191A) .....	1	87-Up	<b>13905AF</b>	FU01-21-512
2E	Gasket - Pump To Case - (E92Z-7A136A) .....	1	87-Up	<b>13906</b>	FU01-19-705A
3F	Gasket - Valve Body Cover - Turbo - Larger O.D. - (F02Z-7F396A) .....	1	87-87	<b>13907</b>	FU32-21-531
3F	Gasket - Valve Body Cover - w/o Turbo - (E92-7F396A) .....	1	88-Up	<b>13907A</b>	FU50-21-531
4F	O-Ring - Filter - (E92Z-7A469A) .....	1	87-Up	<b>13908</b>	FU01-21-514
N.I.	Seal - Pump Body/Cover - Metal Clad - (Replaces O-Ring) .....	4	88-92	<b>13790</b>	N.L.

G4EAT

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>CLUTCH PLATES</b>					
10B	Friction - 3-4 Clutch - .063-50T - (E92Z-7B164D) .....	5	87-Up	<b>74100</b>	FU08-19-370
14C	Friction - Low & Reverse - .063-58T - 'V' Tooth Mazda Only .....	3	87-87	<b>74102</b>	FU01-19-460
14C	Friction - Low & Reverse - .063-58T - Square - (E92Z-7B164C) .....	4/5	88-Up	<b>74102A</b>	FU50-19-4F0
16D	Friction - Forward - .063-48T - (E92Z-7B164A) .....	3/4	87-Up	<b>74104</b>	FU08-19-580
18D	Friction - Coast - .061-44T - 'V' Tooth Mazda Only .....	2	87-87	<b>74106</b>	FU08-19-590
18D	Friction - Coast - .061-44T - Square - (E92Z-7B164B) .....	2	88-Up	<b>74106A</b>	FU50-19-590
21D	Friction - Reverse - .063-58T - 'V' Tooth Mazda Only .....	2	87-87	<b>74102</b>	FU01-19-460
21D	Friction - Reverse - .063-58T - Square - (E92Z-7B164C) .....	2	88-Up	<b>74102A</b>	FU50-19-4F0
	Friction - Reverse - .063-32T .....	2	01-Up	<b>74102B</b>	GF30-19-5J0
11B	Steel - 3-4 Clutch - .063-16T - Mazda only .....	5	87-87	<b>74101</b>	FU01-19-334
11B	Steel - 3-4 Clutch - w/ turbo - .090-30T - (F02Z-78442A) <b>(3)</b> .....	5	88-Up	<b>74101A</b>	FU32-19-334
11B	Steel - 3-4 Clutch - w/o turbo - .065-30T - (E92Z-7B442D) .....	5	88-Up	<b>74101B</b>	FU50-19-334
11B	Steel - 3-4 Clutch - .130-30T (F3ZZ-7B442B) .....	4	93-Up	<b>74101C</b>	FU9D-19-334
15C	Steel - Low & Reverse - .063-21T - (E92Z-7B442E) .....	3/5	87-Up	<b>74103</b>	FU01-19-451A
17D	Steel - Forward - .063-8T - (E92Z-7B442A) .....	3/4	87-Up	<b>74105</b>	FU01-19-571
17D	Steel - Forward - .063-32T (F3ZZ-7B422D) .....	3	93-Up	<b>74105A</b>	FU9A-19-571A
19D	Steel - Coast - .063-32T - (E92Z-7B442B) .....	2	87-Up	<b>74107</b>	FU01-19-621
22D	Steel - Reverse - .063-12T - (E92Z-7B442C) .....	2	87-Up	<b>74108</b>	FU50-19-561
22D	Steel - Reverse - .063-32T - (F3ZZ-7B422D) .....	2	93-Up	<b>74108A</b>	FU9A-19-561

(3) Not included in rebuild kit.

**FILTERS/FILTER KITS**

**Order Filter Kits with 'FK' prefix for Cork & Neoprene, 'FFK' prefix for Fibre.**

N.I.	Filter Kit:				
	- Filter Approx. 5/8" Thick - 4 Bolt .....	1	87-87	<b>FK74800</b>	N.L.
	- w/o Turbo - Filter Approx. 1" Thick - 3 Bolt - Metal .....	1	88-92	<b>FK74800A</b>	N.L.
	- G4A-HL - Filter Approx. 1 1/2" Thick. - 3 Bolt - Metal .....	1	88-Up	<b>FK74800B</b>	N.L.
	- w/o Turbo - Short Tube - G4A-EL .....	1	88-92	<b>FK74800F</b>	N.L.
	- w/o Turbo - Medium Tube - G4A-HL .....	1	88-Up	<b>FK74800G</b>	N.L.
	- w/Plastic, Metal & Tube - 3 Bolt .....	1	93-Up	<b>FK74800C</b>	N.L.
25F	Filter:				
	- Approx. 5/8" Thick - 4 Bolt - Metal .....	1	87-87	<b>74800</b>	FU01-21-500E
	- Approx. 1" Thick. - 3 Bolt - Metal Only .....	1	88-92	<b>74800A</b>	FU31-21-500
	- Approx. 1-1/2" Thick - 3 Bolt - Metal Only - G4A-HL .....	1	88-92	<b>74800B</b>	FU50-21-500A
	- Approx. 1" Thick. - 3 Bolt - Plastic & Metal .....	1	88-92	<b>74800F</b>	FU31-21-500
	- Approx. 1-1/2" Thick - 3 Bolt - Plastic & Metal - G4A-HL .....	1	88-92	<b>74800G</b>	FU50-21-500A
	- Approx. 2-3/4" Thick - w/Plastic, Metal & Tube - 3 Bolt .....	1	93-Up	<b>74800C</b>	F32Z-7A098A
N.I.	Screen - Round - .375 OD - Yellow .....	4	87-92	<b>74711</b>	FU01-21-296A
N.I.	Screen - Round - .420 OD - Red .....	9	93-Up	<b>74711A</b>	FU91-21-296A

**BRAKE BANDS**

**Order NEW Brake Bands with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand.**

28C	Brake Band - 1 1/2" Wide - (E92Z-7D034A) .....	1	87-Up	<b>74700</b>	FU08-21-310A
28C	Brake Band - 1 3/4" Wide - Turbo only - (F02Z-7D034A) .....	1	88-Up	<b>74700A</b>	FU32-21-310B

**METAL CLAD SEALS**

30A	Converter Hub - (E92Z-7F401A) - Can Use Retainer 74991 .....	1	87-Up	<b>74200</b>	FU-01-19-241
31A	Axle - Left & Right - (E7GT-1177D) .....	2	87-Up	<b>65201</b>	FU03-27-238
N.I.	Speedometer Sensor .....	1	87-Up	<b>50207</b>	9958608166

**BUSHINGS**

N.I.	Bushing Kit - Complete - Solid Bronze - 7 Pieces - Non Turbo .....	1	87-Up	<b>K74901</b>	N.L.
N.I.	Bushing Kit - Complete - Steel backed - 9 Pieces - Non Turbo .....	1	88-Up	<b>K74901B</b>	N.L.
35A	Converter Hub - 2.255 O.D. ....	1	87-87	<b>74001</b>	N.L.
35A	Converter Hub - 2.086 O.D. ....	1	88-Up	<b>74001A</b>	N.L.

# FORD - G4EAT 4 SPEED

# MAZDA - G4A-EL/HL, GF4A-EL - FWD

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>BUSHINGS (Cont.)</b>					
36A	Converter Stator Support - 1.092 O.D. ....	1	87-87	<b>74002</b>	N.L.
36A	Converter Stator Support - .904 O.D. ....	1	88-Up	<b>74002A</b>	N.L.
37C	Primary Sun Gear - w/o Oil Holes .....	1	87-Up	<b>74003</b>	N.L.
38C	Primary Sun Gear - w/Oil Holes .....	1	87-Up	<b>74004</b>	N.L.
39C	Brake Drum - Non Turbo .....	1	87-Up	<b>74005</b>	N.L.
39C	Brake Drum - Turbo .....	1	87-Up	<b>74005A</b>	N.L.
40E	Pump Body Hub - Large .....	1	87-Up	<b>74006</b>	N.L.
41E	Pump Body - Small .....	1	87-Up	<b>74007</b>	N.L.
42E	Pump Rotor - Vane Type .....	1	87-92	<b>74008</b>	N.L.
42E	Pump Rotor - Gear Type .....	1	93-Up	<b>74008A</b>	N.L.
43E	Turbine Shaft - Front - Inside Shaft .....	1	87-Up	<b>74009</b>	N.L.
44E	Turbine Shaft - Rear - Inside Shaft .....	1	87-Up	<b>74010</b>	N.L.
N.I.	Turbine Shaft - Ribbed Plastic - Black - Turbo 3.0L - GF4A-EL .....	1	88-Up	<b>74011</b>	FU04-19-764
N.I.	Turbine Shaft - Ribbed Plastic - Tan - Non Turbo .....	1	87-92	<b>74011A</b>	FU32-19-764A

<b>SEALING RINGS/RING KITS</b>					
Order Sealing Rings with 'T' suffix for Teflon.					
N.I.	Ring Kit - Complete - Contains 6 Metal Rings .....	1	87-Up	<b>K74903</b>	N.L.
N.I.	Ring Kit - w/o Accumulator Rings - OEM - Teflon .....	1	87-Up	<b>K74903AT</b>	N.L.
49E	Pump Cover - (E92Z-7G092A) .....	4	87-Up	<b>74302</b>	FU01-19-701A
50A	Output Gear Shaft - (E92Z-7G092A) .....	2	87-Up	<b>74303</b>	FU01-19-212A

<b>THRUST WASHERS/NEEDLE BEARINGS</b>					
60E	Front Support Race - Selective:				
	- 1.2mm - (E92Z-7D014E) .....	AR	87-Up	<b>74400</b>	N.L.
	- 1.4mm - (E92Z-7D014F) .....	AR	87-Up	<b>74400A</b>	N.L.
	- 1.6mm - (E92Z-7D014A) .....	AR	87-Up	<b>74400B</b>	N.L.
	- 1.8mm - (E92Z-7D014B) .....	AR	87-Up	<b>74400C</b>	N.L.
	- 2.0mm - (E92Z-7D014C) .....	AR	87-Up	<b>74400D</b>	N.L.
	- 2.2mm - (E92Z-7D014D) .....	AR	87-Up	<b>74400E</b>	N.L.
N.I.	Washer Kit - (Use w/SPS112A, See Index) - Planet Assembly .....	1	87-Up	<b>QWK4140</b>	N.L.
<b>BEARINGS</b>					
62B	Final Drive Gear - (E92Z-7F404A) .....	1	87-Up	<b>74501</b>	FU50-19-304
63B	3-4 Clutch Drum - (E92Z-7D234A) .....	1	87-Up	<b>74502</b>	FU50-19-305
64C	Planet Gear - (E92Z-7F241A) .....	1	87-Up	<b>74502</b>	FU50-19-305
65C	Overrun Clutch - (E92Z-7A623A) .....	2	87-Up	<b>74503</b>	FU50-19-6G5
66C	Front Clutch Drum - (E92Z-7D234A) .....	1	87-Up	<b>74502</b>	FU50-19-305
67D	Reverse Clutch Drum - (E92Z-7F374A) .....	1	87-Up	<b>74504</b>	FU50-19-307
<b>SHIMS</b>					
N.I.	Shim Kit - Pump - Selective - .015 - G4A-EL .....	1	87-Up	<b>K74412</b>	N.L.

<b>HARD PARTS</b>					
Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required or a "-R" suffix for remanufactured. Exceptions are listed individually.					
<b>NOTE: A separate column is provided to indicate a primary or specific brand/type.</b>					

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO
69A	Differential Carrier Tapered Bearing .....		2	87-Up	<b>74947</b>	0221-27-350
70A	Output Gear Tapered Bearing - (E92Z-7G023A) - G4A-EL .....		2	87-Up	<b>74945</b>	FU01-19-6A0
71A	Idler Gear Tapered Bearing - (E92Z-7F458A) - G4A-EL .....		2	87-Up	<b>74946</b>	FU50-19-672
72D	Forward Clutch Piston Spring - Bellville - (E92Z-7B070A) .....		1	87-92	<b>74955</b>	FU50-19-6D4
73D	Coast Clutch - Piston Spring - Bellville - (E92Z-7B070B) .....		1	87-Up	<b>74956</b>	FU50-19-629

G4EAT

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO
<b>HARD PARTS (Cont.)</b>						
74D	Reverse Clutch Cushion Spring - Bellville - (E92Z-7B070C) .....		1	87-92	<b>74957</b>	FU01-19-544
74D	Reverse Clutch - Waved Spring - w/Tangs - (Eliminates Drum Wear) .....		1	87-92	<b>74957W</b>	N.L.
75C	<b>Roller</b> - Low Clutch Assembly - .550 Thick - (E92Z-7A089B) .....		1	88-Up	<b>74960</b>	FU50-19-4G0
75C	<b>Roller</b> - Low Clutch Assembly - .520 Thick .....		1	88-Up	<b>74960B</b>	FU40-19-4G0
76C	<b>Sprag</b> - Input Clutch - (E92Z-7A089A) .....		1	87-Up	<b>74940</b>	FU01-19-670C
77D	Reverse Clutch Piston Return Spring - Bellville -.065 Thick .....		1	87-Up	<b>74958</b>	F32Z-7E085B
78E	Oil Pump Drive Shaft:					
	- 14-1/4" - w/o Turbo - (E92Z-7B328A) .....		1	87-92	<b>74930</b>	F0JY-7B328A
	- 14-3/4" - Ford w/2.2L Turbo / 3.0L All .....		1	90-92	<b>74930A</b>	F02Z-7B328A
	- 14-3/8" .....		1	93-Up	<b>74930B</b>	F32Z-7B328A
90E	Front Pump:					
	- Non-Turbo - Vane Type - G4A-EL .....	R	1	88-92	<b>74920</b>	E92Z-7A103C
	- Turbo/3.0L - Vane Type .....	R	1	88-92	<b>74920B</b>	N.L.
	- Gear Type - G4A-EL .....	R	1	93-Up	<b>74920A</b>	F3ZZ-7A103A
93D	Reverse Drum:					
	- w/o Turbo - 3 Forward Frictions - Cast .....	R	1	88-92	<b>74925A</b>	F1ZZ-7D044A
	- Turbo 3.0L - 4 Forward Frictions - Cast .....	R	1	88-92	<b>74925B</b>	N.L.
	- Stamped Steel .....	R	1	93-Up	<b>74925C</b>	N.L.
95D	Forward Piston - w/Coast Piston .....	R	1	88-92	<b>74927</b>	N.L.
97C	Input Sprag - w/Races - Non Turbo .....	R	1	88-Up	<b>K74941</b>	N.L.
97C	Input Sprag - w/Races - Turbo/3.0L .....	R	1	88-92	<b>K74941A</b>	N.L.
101C	Sun Gear/Drum:					
	- w/o Turbo .....	R	1	88-92	<b>74951</b>	E92Z-7A626A
	- Turbo/3.0L .....	R	1	88-92	<b>74951A</b>	N.L.
	- 93-Up .....	R	1	93-Up	<b>74951B</b>	N.L.
103C	Forward Sun Gear - Non-Turbo - 3-1/16" .....	R	1	88-Up	<b>74952</b>	N.L.
103C	Forward Sun Gear - Turbo/3.0L - 3-5/16" .....	R	1	88-92	<b>74952A</b>	N.L.
105C	Planetary .....		1	88-92	<b>74950</b>	N.L.
105C	Planetary - w/Slinger .....		1	93-Up	<b>74950B</b>	N.L.
109C	Race - Low - Inner (Non-Turbo) .....	R	1	88-92	<b>74961</b>	N.L.
109C	Race - Low - Inner .....	R	1	93-Up	<b>74961A</b>	N.L.
111B	Ring Gear - Planetary - 10 Lug .....	R	1	87-Up	<b>74953</b>	N.L.
113B	3-4 Clutch Drum - w/Piston:					
	- Non Turbo .....	R	1	88-92	<b>74959</b>	N.L.
	- Turbo/3.0L .....	R	1	88-92	<b>74959A</b>	N.L.
	- 93-Up .....	R	1	93-Up	<b>74959B</b>	N.L.
116B	Output Shell:					
	- w/o Turbo .....	R	1	88-92	<b>74928A</b>	E92Z-7D064A
	- Turbo/3.0L .....	R	1	88-92	<b>74928</b>	N.L.
	- 93-Up .....	R	1	93-Up	<b>74928B</b>	N.L.
119A	Stator Support:					
	- G4A-EL/GF4A-EL (exc. 93-Up 2.5L) .....	R	1	88-Up	<b>74969</b>	N.L.
	- G4A-EL/GF4A-EL - 2.5L .....	R	1	93-Up	<b>74969B</b>	N.L.
120A	Differential Carrier - w/ Idler/Drive Gears:					
	- Non Turbo - Ring 74T, Idler 41T, Drive 20T .....	R	1	88-92	<b>K74995</b>	N.L.
	- Turbo/3.0L - Ring 74T, Idler 41T, Drive 20T .....	R	1	88-92	<b>K74995A</b>	N.L.
	- 2.0L - Ring 73T, Idler 39T, Drive 20T .....	R	1	93-Up	<b>K74995B</b>	N.L.
	- 2.5L - Ring 79T, Idler 41T, Drive 19T .....	R	1	93-Up	<b>K74995C</b>	N.L.
121E	Turbine Shaft:					
	- w/o Turbo - 12-7/8" .....	R	1	88-92	<b>74919</b>	E9ZZ-7F351A
	- Turbo 3.0L - 13-3/8" .....	R	1	88-92	<b>74919A</b>	N.L.
	- 13-1/16" .....	R	1	93-Up	<b>74919B</b>	N.L.
125F	Valve Body - G4A-EL - w/o Turbo .....	R	1	88-92	<b>74990</b>	N.L.
125F	Valve Body - G4A-EL .....	R	1	93-Up	<b>74990B</b>	N.L.

